

SAFETY DATA SHEET

750 2K Epoxy Primer Base - Grey

SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.1 Product identifier

Product name: 750 2K Epoxy Primer Base - GreySDS code: 8025110750P6000/5L

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses				
ndustrial use				
Uses advised against				
All other uses				

Product use

: See Technical Data Sheet.

1.3 Details of the supplier of the safety data sheet

Cromadex Unit 5 Redwood Business Park Oldbury Road Smethwick West Midlands B66 1NJ Tel:+44 (0) 121 555 1500 Fax: +44 (0) 121 555 6417

e-mail address of person : sdsfellinguk@akzonobel.com responsible for this SDS

1.4 Emergency telephone number

National advisory body/Poison Centre

Telephone number	: +44 (0)344 892 0111
<u>Supplier</u>	
Telephone number	: +44 (0) 779 965 6086 +44 (0)207 635 9191 (for doctors and hospitals)
Hours of operation	: 24 hours



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SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Fam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1, H317 STOT RE 2, H373 Aquatic Chronic 2, H411

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

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See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms

Signal word	: Danger
Hazard statements	 Flammable liquid and vapour. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage. May cause damage to organs through prolonged or repeated exposure. Toxic to aquatic life with long lasting effects.
Precautionary statements	
Prevention	: Wear protective gloves. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment. Do not breathe vapour. Wash hands thoroughly after handling.
Response	: Collect spillage. Get medical advice/attention if you feel unwell. Take off contaminated clothing and wash it before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
Storage	: Store in a well-ventilated place. Keep cool.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.
Hazardous ingredients	 Reaction product: bisphenol-A-(epichlorhydrin) and epoxy resin, 700 <mol 1000<="" <="" li="" weight=""> Reaction mass of ethylbenzene and xylene butan-1-ol </mol>
Supplemental label elements	: ₩arning! Hazardous respirable droplets may be formed when sprayed. Do not breathe spray or mist.
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles <u>Special packaging requiren</u>	: Not applicable.



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SECTION 2: Hazards identification Containers to be fitted with child-resistant fastenings : Not applicable. Tactile warning of danger : Not applicable. 2.3 Other hazards : Not applicable. Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII : This mixture does not contain any substances that are assessed to be a PBT or a vPvB. Other hazards which do : None known.

not result in classification

SECTION 3: Composition/information on ingredients

3.2 Mixtures	: Mixture				
Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Туре
Reaction product: bisphenol-A-(epichlorhydrin) and epoxy resin, 700 <mol weight < 1000</mol 	CAS: 25068-38-6	≥15 - ≤20	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317	-	[1]
Reaction mass of ethylbenzene and xylene	REACH #: 01-2119488216-32 EC: 905-588-0	≥10 - ≤15	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 STOT RE 2, H373 Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Dermal] = 1100 mg/kg ATE [Inhalation (gases)] = 5000 ppm	[1] [2]
2-methoxy-1-methylethyl acetate	REACH #: 01-2119475791-29 EC: 203-603-9 CAS: 108-65-6	≥5 - ≤10	Flam. Liq. 3, H226 STOT SE 3, H336	-	[1] [2]
trizinc bis(orthophosphate)	REACH #: 01-2119485044-40 EC: 231-944-3 CAS: 7779-90-0 Index: 030-011-00-6	≥3 - ≤5	Aquatic Acute 1, H400 Aquatic Chronic 1, H410	M [Acute] = 1 M [Chronic] = 1	[1]
butan-1-ol	REACH #: 01-2119484630-38 EC: 200-751-6 CAS: 71-36-3 Index: 603-004-00-6	≥3 - ≤5	Flam. Liq. 3, H226 Acute Tox. 4, H302 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335 STOT SE 3, H336	ATE [Oral] = 500 mg/kg	[1]
2-(2-butoxyethoxy)ethanol	REACH #: 01-2119475104-44 EC: 203-961-6 CAS: 112-34-5 Index: 603-096-00-8	≥1 - ≤3	Eye Irrit. 2, H319	-	[1] [2]
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SECTION 3: Composition/information on ingredients

	See Section 16 for the full text of the H statements declared above.	
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There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section. Type

Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact	: Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
Inhalation	: Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Skin contact	: Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	: Set medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed



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SECTION 4: First aid measures

There are no data available on the mixture itself. The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly. See Sections 2 and 3 for details.

Exposure to component solvent vapour concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness.

Solvents may cause some of the above effects by absorption through the skin. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Ingestion may cause nausea, diarrhea and vomiting.

This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Contains Reaction product: bisphenol-A-(epichlorhydrin) and epoxy resin, 700 < mol weight < 1000. May produce an allergic reaction.

Over-exposure signs/symptoms

Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: pain or irritation redness blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician	 Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	: No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
5.2 Special hazards arising	from the substance or mixture
Hazards from the substance or mixture	: Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.



Hazardous combustion products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide sulfur oxides phosphorus oxides halogenated compounds metal oxide/oxides
5.3 Advice for firefighters	
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

Date of previous issue

6.1 Personal precautions, pro	ote	ctive equipment and emergency procedures
For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
6.2 Environmental precautions	:	Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.
6.3 Methods and material for	со	ntainment and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.
6.4 Reference to other sections	:	See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.
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SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

information on hygiene measures.

Seveso Directive - Reporting thresholds

Danger criteria

	Notification and MAPP threshold	Safety report threshold
P5c	5000 tonne	50000 tonne
E2	200 tonne	500 tonne

7.3 Specific end use(s)

Recommendations	: Not available.
Industrial sector specific	: Not available.
solutions	

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

8.1 Control parameters

Occupational exposure limits



SECTION 8: Exposure controls/personal protection Product/ingredient name **Exposure limit values** Reaction mass of ethylbenzene and xylene EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed through skin. STEL: 441 mg/m³ 15 minutes. STEL: 100 ppm 15 minutes. TWA: 220 mg/m³ 8 hours. TWA: 50 ppm 8 hours. EH40/2005 WELs (United Kingdom (UK), 8/2018). Absorbed 2-methoxy-1-methylethyl acetate through skin. STEL: 548 mg/m³ 15 minutes. TWA: 50 ppm 8 hours. TWA: 274 mg/m³ 8 hours. STEL: 100 ppm 15 minutes. EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed butan-1-ol through skin. STEL: 154 mg/m³ 15 minutes. STEL: 50 ppm 15 minutes. EH40/2005 WELs (United Kingdom (UK), 1/2020). 2-(2-butoxyethoxy)ethanol TWA: 10 ppm 8 hours. STEL: 15 ppm 15 minutes. TWA: 67.5 mg/m³ 8 hours. STEL: 101.2 mg/m³ 15 minutes. **Recommended monitoring** : If this product contains ingredients with exposure limits, personal, workplace procedures atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredient name	Туре	Exposure	Value	Population	Effects
Reaction mass of ethylbenzene and	DNEL	Long term Oral	1.6 mg/kg	General	Systemic
xylene			bw/day	population	
	DNEL	Long term	14.8 mg/m ³		Systemic
		Inhalation		population	
	DNEL	Long term Inhalation	77 mg/m³	Workers	Systemic
	DNEL	Long term Dermal	108 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	180 mg/kg bw/day	Workers	Systemic
	DNEL	Short term	289 mg/m ³	Workers	Local
		Inhalation	Ŭ		
	DNEL	Short term	289 mg/m ³	Workers	Systemic
		Inhalation			
trizinc bis(orthophosphate)	DNEL	Long term Oral	0.83 mg/	General	Systemic
			kg bw/day	population	
	DNEL	Long term	2.5 mg/m ³	General	Systemic
		Inhalation		population	
	DNEL	Long term	5 mg/m³	Workers	Systemic
		Inhalation			
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SECTION 8: Exposure controls/personal protection

SECTION 6. Exposure controls/personal protection						
		DNEL	Long term Dermal	83 mg/kg bw/day	General population	Systemic
		DNEL	Long term Dermal	83 mg/kg bw/day	Workers	Systemic
	butan-1-ol	DNEL	Long term Oral	1.5625 mg/ kg bw/day	General population	Systemic
		DNEL	Long term Dermal	3.125 mg/ kg bw/day	General population	Systemic
		DNEL	Long term Inhalation	55.357 mg/ m ³		Systemic
		DNEL	Long term Inhalation	155 mg/m³	General population	Local
		DNEL	Long term Inhalation	310 mg/m³	Workers	Local
	2-(2-butoxyethoxy)ethanol	DNEL	Long term Oral	6.25 mg/ kg bw/day	General population	Systemic
		DNEL	Long term Inhalation	67.5 mg/m ³		Local
		DNEL	Short term Inhalation	101.2 mg/ m³	Workers	Local

PNECs

No PNECs available

8.2 Exposure controls

Appropriate engineering controls	: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
	explosive inflits. Use explosion-proof ventilation equipment.

Individual protection measures

Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.



SECTION 8: Exposure controls/personal protection

	When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time >480 minutes according to EN374) is recommended. Recommended gloves: Viton ® or Nitrile, thickness ≥ 0.38 mm. When only brief contact is expected, a glove with protection class of 2 or higher (breakthrough time >30 minutes according to EN374) is recommended. Recommended gloves: Nitrile, thickness ≥ 0.12 mm. Gloves should be replaced regularly and if there is any sign of damage to the glove material.
	The performance or effectiveness of the glove may be reduced by physical/ chemical damage and poor maintenance.
	The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

<u>Appearance</u>	
Physical state	: Liquid.
Colour	: Grey.
Odour	: Solvent.
Odour threshold	: Not available.
Melting point/freezing point	: Not available.
Initial boiling point and boiling range	: Not available.
Flammability	: Not available.
Lower and upper explosion limit	: Not available.
Flash point	: 🕅 osed cup: 25°C (77°F) [Pensky-Martens]
Auto-ignition temperature	:



Ingredient name	°C	°F	Method
2-(2-butoxyethoxy)ethanol	210	410	DIN 51794
2-methoxy-1-methylethyl acetate	333	631.4	
butan-1-ol	355	671	EU A.15
decamethylcyclopentasiloxane	372	701.6	ASTM E 659-78
octamethylcyclotetrasiloxane	384 to 387	723.2 to 728.6	ASTM E 659
2-methylpropan-1-ol	415	779	
Formaldehyde, solution	430	806	
Reaction mass of ethylbenzene and xylene	432	809.6	
methanol	455	851	DIN 51794
2-phenoxyethanol	500	932	
ecomposition temperature : Not	available.		
H : Not	available. [DIN EN	N 1262]	
		perature): 603 mm²/s) mm²/s [DIN EN ISC	5 [DIN EN ISO 3219] 0 3219]
Solubility(ies) :		-	

Media	Result		
₽ 6ld water	Not soluble [OESO (TG 105)]		

Partition coefficient: n-octanol/ : Not applicable. water

:

Vapour pressure

6.96 2 (.5 7	kPa 16.9 <1.6 <1 0.89	Method DIN EN 13016-2 DIN EN 13016-2	mm Hg	kPa	Method
2 2.5 7	<1.6 <1				
7.5	<1				
7		DIN EN 13016-2			
	0.89				
_					
7	0.36				
	0.13				
99	0.13				
75	0.1				
25	0.033				
.075	<0.01				
022	0.0029				
01	0.0013	EU A.4	0.14	0.019	EU A.4
01	0.0013				
).()2)1)75 22 1	075 <0.01	075 <0.01	075 <0.01	075 <0.01

Density

Vapour density

: 7.59 g/cm³ [DIN EN ISO 2811-1]

: Not available.

Particle characteristics Median particle size

: Not applicable.



SECTION 10: Stability and reactivity			
10.1 Reactivity	: No specific test data related to reactivity available for this product or its ingredients.		
10.2 Chemical stability	: The product is stable.		
10.3 Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.		
10.4 Conditions to avoid	: Avoid all possible sources of ignition (spark or flame). Do not pressurise, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.		
10.5 Incompatible materials	: Reactive or incompatible with the following materials: oxidising materials		
10.6 Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.		

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Reaction mass of	LC50 Inhalation Gas.	Rat	5000 ppm	4 hours
ethylbenzene and xylene				
trizinc bis(orthophosphate)	LD50 Intraperitoneal	Mouse	552 mg/kg	-
	LD50 Intraperitoneal	Rat	551 mg/kg	-
butan-1-ol	LC50 Inhalation Vapour	Rat	24000 mg/m ³	4 hours
	LD50 Dermal	Rabbit	3400 mg/kg	-
	LD50 Intraperitoneal	Mouse	254 mg/kg	-
	LD50 Intraperitoneal	Rat	200 mg/kg	-
	LD50 Intravenous	Mouse	377 mg/kg	-
	LD50 Intravenous	Rat	310 mg/kg	-
	LD50 Oral	Mouse	100 mg/kg	-
	LD50 Oral	Rabbit	3484 mg/kg	-
	LD50 Oral	Rabbit	3400 mg/kg	-
	LD50 Oral	Rat	0.79 g/kg	-
	LD50 Oral	Rat	4.36 g/kg	-
	LD50 Oral	Rat	790 mg/kg	-
	LD50 Subcutaneous	Mouse	3200 mg/kg	-
2-(2-butoxyethoxy)ethanol	LD50 Dermal	Rabbit	2700 mg/kg	-
	LD50 Intraperitoneal	Mouse	850 mg/kg	-
	LD50 Oral	Guinea pig	2 g/kg	-
	LD50 Oral	Guinea pig	2000 mg/kg	-
	LD50 Oral	Mouse	2400 mg/kg	-
	LD50 Oral	Mouse	6050 mg/kg	-
	LD50 Oral	Mouse	4500 mg/kg	-
	LD50 Oral	Mouse	4500 mg/kg	-
	LD50 Oral	Rabbit	2200 mg/kg	-
	LD50 Oral	Rat	5660 mg/kg	-
	LD50 Oral	Rat	4500 mg/kg	-
	LD50 Oral	Rat	6050 mg/kg	-
	LD50 Oral	Rat	6050 mg/kg	-
	LD50 Route of exposure	Mouse	6050 mg/kg	-
	unreported			
	LD50 Route of exposure	Rat	4500 mg/kg	-
	unreported			
Conclusion/Summary	: Not available.			
e of issue/Date of revision	: 20-1-2023	Version	:2	
e of previous issue	: 14-11-2022	12/20		AkzoNob

SECTION 11: Toxicological information

Acute	toxicity	<u>estimates</u>

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
₱2/0750P6000/EU 750 2-PK EPOXY PRIMER BA	15243.9	9204.2	41837.4	N/A	N/A
Reaction mass of ethylbenzene and xylene	N/A	1100	5000	N/A	N/A
butan-1-ol	500	N/A	N/A	N/A	N/A

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Reaction mass of ethylbenzene and xylene	Eyes - Mild irritant	Rabbit	-	87 mg	-
	Eyes - Severe irritant	Rabbit	-	24 hours 5 mg	-
	Skin - Mild irritant	Rat	-	8 hours 60 UI	-
	Skin - Moderate irritant	Rabbit	-	100 %	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
butan-1-ol	Eyes - Severe irritant	Rabbit	-	0.005 MI	-
	Eyes - Severe irritant	Rabbit	-	1.62 mg	-
	Eyes - Severe irritant	Rabbit	-	24 hours 2 mg	-
	Skin - Moderate irritant	Rabbit	-	24 hours 20 mg	-
2-(2-butoxyethoxy)ethanol	Eyes - Moderate irritant	Rabbit	-	24 hours 20 mg	-
	Eyes - Severe irritant	Rabbit	-	20 mg	-
Conclusion/Summary	: Not available.				
Constitution					

<u>Sensitisation</u>	
Conclusion/Summary	: Not available.
Mutagenicity	
Conclusion/Summary	: Not available.
Carcinogenicity	
Conclusion/Summary	: Not available.
Reproductive toxicity	
Conclusion/Summary	: Not available.
Teratogenicity	
Conclusion/Summary	: Not available.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Reaction mass of ethylbenzene and xylene 2-methoxy-1-methylethyl acetate butan-1-ol	Category 3 Category 3 Category 3	-	Respiratory tract irritation Narcotic effects Respiratory tract
	Category 3		irritation Narcotic effects

Specific target organ toxicity (repeated exposure)

	Product/ing	redient name	Category	Route of exposure	Target organs
	Reaction mass of ethylbenzo	ene and xylene	Category 2	-	-
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SECTION 11: Toxicological information

	ct/ingredient name	Result
Reaction mass of ethylben	zene and xylene	ASPIRATION HAZARD - Category 1
nformation on likely route f exposure	s : Not available.	
otential acute health effe	<u>cts</u>	
Eye contact	: Causes serious eye dam	age.
Inhalation	: No known significant effe	ects or critical hazards.
Skin contact	: Causes skin irritation. M	ay cause an allergic skin reaction.
Ingestion	: No known significant effe	ects or critical hazards.
symptoms related to the p	hysical, chemical and toxicol	ogical characteristics
Eye contact	: Adverse symptoms may pain watering redness	include the following:
Inhalation	: No specific data.	
Skin contact	: Adverse symptoms may pain or irritation redness blistering may occur	include the following:
	blistering may occur	
Ingestion	: Adverse symptoms may stomach pains	include the following:
-	: Adverse symptoms may stomach pains	include the following: ts from short and long-term exposure
-	: Adverse symptoms may stomach pains	
elayed and immediate eff	: Adverse symptoms may stomach pains	
Delayed and immediate eff Short term exposure Potential immediate	 Adverse symptoms may stomach pains Stomach pains Stomach pains Stomach pains Stomach pains 	
Delayed and immediate eff Short term exposure Potential immediate effects	 Adverse symptoms may stomach pains Stomach pains Stomach pains Stomach pains Stomach pains 	
Delayed and immediate eff Short term exposure Potential immediate effects Potential delayed effects	 Adverse symptoms may stomach pains Stomach pains Stomach pains Stomach pains Stomach pains 	
Delayed and immediate eff Short term exposure Potential immediate effects Potential delayed effects Long term exposure Potential immediate	 Adverse symptoms may stomach pains fects as well as chronic effect Not available. s : Not available. : Not available. 	
Delayed and immediate eff Short term exposure Potential immediate effects Potential delayed effects Long term exposure Potential immediate effects	 Adverse symptoms may stomach pains fects as well as chronic effect i. Not available. s : Not available. i. Not available. s : Not available. 	
Delayed and immediate eff Short term exposure Potential immediate effects Potential delayed effects Long term exposure Potential immediate effects Potential delayed effects	 Adverse symptoms may stomach pains fects as well as chronic effect i. Not available. s : Not available. i. Not available. s : Not available. 	
Delayed and immediate eff Short term exposure Potential immediate effects Potential delayed effects Long term exposure Potential immediate effects Potential delayed effects Potential delayed effects Potential chronic health end Not available.	 Adverse symptoms may stomach pains fects as well as chronic effect i. Not available. s : Not available. s : Not available. s : Not available. 	
Delayed and immediate eff Short term exposure Potential immediate effects Potential delayed effects Long term exposure Potential immediate effects Potential delayed effects Potential chronic health e	 Adverse symptoms may stomach pains fects as well as chronic effect Not available. Not available. Not available. s : Not available. effects : Not available. : Mot available. 	
Delayed and immediate eff Short term exposure Potential immediate effects Potential delayed effects Long term exposure Potential immediate effects Potential delayed effects Potential delayed effects Potential chronic health e Not available. Conclusion/Summary General	 Adverse symptoms may stomach pains Adverse symptoms may stomach pains Adverse symptoms may stomach pains Not available. Not available. Not available. Adverse statements Not available. Not available. Not available. May cause damage to or sensitized, a severe aller 	s from short and long-term exposure
Delayed and immediate eff Short term exposure Potential immediate effects Potential delayed effects Long term exposure Potential immediate effects Potential delayed effects Potential delayed effects Not available. Conclusion/Summary	 Adverse symptoms may stomach pains fects as well as chronic effect i. Not available. s : Not available. s : Not available. s : Not available. effects i. Not available. effects i. Not available. 	sa from short and long-term exposure

- 11.2.1 Endocrine disrupting properties
- Not available.

11.2.2 Other information



SECTION 11: Toxicological information

Not available.

SECTION 12: Ecological information

12.1 Toxicity

There are no data available on the mixture itself. Do not allow to enter drains or watercourses.

The mixture has been assessed following the summation method of the CLP Regulation (EC) No 1272/2008 and is classified for eco-toxicological properties accordingly. See Sections 2 and 3 for details.

Product/ingredient name	Result	Species	Exposure
Reaction mass of ethylbenzene and xylene	Acute LC50 13400 µg/l Fresh water	Fish - Pimephales promelas	96 hours
trizinc bis(orthophosphate)	Acute LC50 90 μg/l Fresh water	Fish - Oncorhynchus mykiss	96 hours
butan-1-ol	Acute EC50 1983 mg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 2300000 µg/l Marine water	Fish - Alburnus alburnus	96 hours
	Acute LC50 1910000 µg/l Fresh water	Fish - Pimephales promelas - Juvenile (Fledgling, Hatchling, Weanling)	96 hours
	Acute LC50 1940000 µg/l Fresh water	Fish - Pimephales promelas - Juvenile (Fledgling, Hatchling, Weanling)	96 hours
	Acute LC50 1730000 µg/l Fresh water	Fish - Pimephales promelas	96 hours
2-(2-butoxyethoxy)ethanol	Acute LC50 1300000 µg/l Fresh water	Fish - Lepomis macrochirus	96 hours
	Acute LC50 2000000 µg/l Marine water	Fish - Menidia beryllina	96 hours

Conclusion/Summary : Not available.

12.2 Persistence and degradability

Conclusion/Summary : Not available.

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Reaction mass of ethylbenzene and xylene	3.12	8.1 to 25.9	low
2-methoxy-1-methylethyl acetate	1.2	-	low
trizinc bis(orthophosphate)	-	60960	high
butan-1-ol	1	-	low
2-(2-butoxyethoxy)ethanol	1	-	low

12.4 Mobility in soil

Soil/water partition	:	Not available.
coefficient (Koc)		
Mobility	:	Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

Not available.

12.7 Other adverse effects

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SECTION 12: Ecological information

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

<u>Product</u>	
Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
Hazardous waste	: The classification of the product may meet the criteria for a hazardous waste.
Disposal considerations	: Do not allow to enter drains or watercourses. Dispose of according to all federal, state and local applicable regulations. If this product is mixed with other wastes, the original waste product code may no longer apply and the appropriate code should be assigned. For further information, contact your local waste authority.

European waste catalogue (EWC)

The European Waste Catalogue classification of this product, when disposed of as waste, is:

	Waste code	Waste designation	
	EWC 08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances	
<u>P</u>	Packaging		
	Methods of disposal	The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.	
	Disposal considerations	 Using information provided in this safety data sheet, advice should be obtained from the relevant waste authority on the classification of empty containers. Empty containers must be scrapped or reconditioned. Dispose of containers contaminated by the product in accordance with local or national legal provisions. 	
S	pecial precautions	: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.	

SECTION 14: Transport information

	ADR/RID	IMDG	ΙΑΤΑ
14.1 UN number or ID number	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)		3	3
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SECTION 14: Transport information					
14.4 Packing I group				II	
14.5 Environmental hazards	Yes.			Marine Pollutant(s): rizinc bis(orthophosphate)	Yes. The environmentally hazardous substance mark is not required.
Additional information	on				
ADR/RID		hazardo packagi accordir	us is not sub	ject to regulation in packagin general provisions of 4.1.1.	quid that is also environmentally ngs up to 5 L, provided the 1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8
 IMDG : Emergency schedules F-E, _S-E_ Viscous liquid exception This class 3 viscous liquid that is also environmentally hazardous is not subject to regulation in packagings up to 5 L, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8 according to 2.3.2.5. IMDG Code Segregation group SGG1 - Acids 					
ΙΑΤΑ		: The environmentally hazardous substance mark may appear if required by other transportation regulations.			
14.6 Special precauti user	ions for	Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.			
14.7 Maritime transport in : Not applicable. bulk according to IMO instruments					
SECTION 15: R	egulat	ory info	rmation		
15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture <u>UK (GB) /REACH</u>					
Annex XIV - List of substances subject to authorisation Annex XIV None of the components are listed.					
Substances of ver None of the compo	ry high c	oncern			
Annex XVII - Restriction on the manufacture	е,	: Not appl	icable.		

placing on the market and use of certain dangerous substances, mixtures and articles

Other EU regulations

voc	: The provisions of Directive 2004/42/EC on VOC apply to this product. Refer to the product label and/or technical data sheet for further information.
VOC for Ready-for-Use Mixture	: Not available.
Industrial emissions (integrated pollution prevention and control) - Air	: Not listed

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SECTION 15: Regulatory information

Industrial emissions : Not listed

(integrated pollution prevention and control) -

Water

Ozone depleting substances (1005/2009/EU)

Not listed.

Prior Informed Consent (PIC) (649/2012/EU)

Not listed.

Persistent Organic Pollutants

Not listed.

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category	
P5c E2	
National regulations	

Industrial use

: The information contained in this safety data sheet does not constitute the user's own assessment of workplace risks, as required by other health and safety legislation. The provisions of the national health and safety at work regulations apply to the use of this product at work.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

15.2 Chemical safety : No Chemical Safety Assessment has been carried out.

assessment

SECTION 16: Other information

Indicates information that	at has changed from previously	issued version.	
Abbreviations and acronyms	1272/2008] DMEL = Derived Minima DNEL = Derived No Effe	belling and Packaging Regulation [F Il Effect Level ct Level pecific Hazard statement cumulative and Toxic	Regulation (EC) No.
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SECTION 16: Other information

RRN = REACH Registration Number

SGG = Segregation Group

vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Mam. Liq. 3, H226	On basis of test data
Skin Irrit. 2, H315	Calculation method
Eye Dam. 1, H318	Calculation method
Skin Sens. 1, H317	Calculation method
STOT RE 2, H373	Calculation method
Aquatic Chronic 2, H411	Calculation method

Full text of abbreviated H statements

1225 1226	Highly flammable liquid and vapour. Flammable liquid and vapour. Toxic if swallowed.
1301	
1302	Harmful if swallowed.
1304	May be fatal if swallowed and enters airways.
1311	Toxic in contact with skin.
1312	Harmful in contact with skin.
l314	Causes severe skin burns and eye damage.
l315	Causes skin irritation.
l317	May cause an allergic skin reaction.
l318	Causes serious eye damage.
l319	Causes serious eye irritation.
1331	Toxic if inhaled.
1332	Harmful if inhaled.
1335	May cause respiratory irritation.
1336	May cause drowsiness or dizziness.
1341	Suspected of causing genetic defects.
1350	May cause cancer.
1370	Causes damage to organs.
1372	Causes damage to organs through prolonged or repeated
	exposure.
1373	May cause damage to organs through prolonged or repeated
	exposure.
1400	Very toxic to aquatic life.
1410	Very toxic to aquatic life with long lasting effects.
1411	Toxic to aquatic life with long lasting effects.
1412	Harmful to aquatic life with long lasting effects.
ull text of classifications [CLP/GHS]	

Full text of classifications [CLP/GHS]

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STOT RE 1		SPECIFIC TARGET ORGAN TOXICITY - REPE	ATED
Skin Sens. 1		SKIN SENSITISATION - Category 1	
Skin Irrit. 2		SKIN CORROSION/IRRITATION - Category 2	
Skin Corr. 1B		SKIN CORROSION/IRRITATION - Category 1B	
Muta. 2		GERM CELL MUTAGENICITY - Category 2	
Flam. Liq. 3		FLAMMABLE LIQUIDS - Category 3	
Flam. Liq. 2		FLAMMABLE LIQUIDS - Category 2	
Eye Irrit. 2		SERIOUS EYE DAMAGE/EYE IRRITATION - Ca	
Eye Dam. 1		SERIOUS EYE DAMAGE/EYE IRRITATION - Ca	teaary 1
Carc. 1B		CARCINOGENICITY - Category 1B	
Aqualic Chronic 3 Asp. Tox. 1		ASPIRATION HAZARD - Category 1	Calegory 5
Aquatic Chronic 2 Aquatic Chronic 3		LONG-TERM (CHRONIC) AQUATIC HAZARD - LONG-TERM (CHRONIC) AQUATIC HAZARD -	
Aquatic Chronic 1		LONG-TERM (CHRONIC) AQUATIC HAZARD -	
Aquatic Acute 1		SHORT-TERM (ACUTE) AQUATIC HAZARD - C	
Acute Tox. 4		ACUTE TOXICITY - Category 4	
Acute Tox. 3		ACUTE TOXICITY - Category 3	

SECTION 16: Other information		
STOT RE 2	5	EXPOSURE - Category 1 SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2
STOT SE 1	5	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 1
STOT SE 3	5	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3
Date of printing	: 3 February 2023	
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Date of previous issue	: 14 November 2022	
Version	: 2	
Unique ID	:	

Notice to reader

FOR PROFESSIONAL USE ONLY

IMPORTANT NOTE The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advice given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

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