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Title:

CLASSIFICATION OF REACTION TO FIRE PERFORMANCE IN ACCORDANCE WITH EN 13501-1:2018

Notified Body No:

0833

Product Name:

"Super Durable PPC Aluminium"

Report No:

WF 419155

Issue No:

2

Prepared for:

AkzoNobel Powder Coatings Stoneygate Lane, Felling, Gateshead, Tyne and Wear, NE10 0JY

Date:

22nd October 2019



1. Introduction

This classification report defines the classification assigned to "Super Durable PPC Aluminium", a powder coated solid aluminium panel, in line with the procedures given in EN 13501-1:2018.

2. Details of classified product

2.1 General

The product, "Super Durable PPC Aluminium", a powder coated solid aluminium panel, is defined as being suitable for construction applications, excluding flooring and linear pipe thermal insulation.

2.2 Product description

The product, "Super Durable PPC Aluminium", is fully described below and in the test reports provided in support of classification listed in Clause 3.1.

General description		Powder coated solid aluminium panel		
Product reference		"Super Durable PPC Aluminium"		
Name of manufacturer		AkzoNobel Powder Coatings		
Thickness of composite		1mm (Stated by sponsor)		
		1.1mm (determined by Warringtonfire)		
Density of composite		0.25g/cm ³ (determined by Warringtonfire)		
	Generic type	Polyester Powder Coating		
	Product reference	"Interpon D2525"		
	Name of manufacturer	AkzoNobel Powder Coatings		
	Colour reference	"Bronze"		
	Number of coats	One		
Coating	Thickness	60-90 microns		
	Weight per unit area	0.065-0.100kg/m ²		
	Density	1.3g/cm ³		
	Application method	Automatic electrostatic spray		
	Curing process per coat	20 minutes at 200°c		
	Flame retardant details	See Note 1 below		
	Generic type	Aluminium solid panel		
	Product reference	No specific product reference assigned		
	Detailed description	1050 grade material		
Aluminium	Name of manufacturer	See Note 2 below		
	Thickness	1mm		
	Weight per unit area	2.7kg/m ²		
	Flame retardant details	This component is inherently flame retardant		
Mounting and fixing details		A 40mm ventilated cavity was situated		
		between the reverse face of the specimens		
		and the calcium silicate backing board		
Brief description of manufacturing process		See Note 3 below		

Note 1: The sponsor of the test has confirmed that no flame retardant additives were utilised in the production of the product / component.

Note 2: The sponsor was unable to provide this information.

Note 3: The sponsor was unwilling to provide this information.

3. Test reports & test results in support of classification.

3.1 Test reports.

Name of Laboratory	Name of sponsor	Test reports Nos.	Test method	
Warringtonfire	AkzoNobel Powder Coatings	WF 418986-ISSUE 2	EN ISO 1716	
Warringtonfire	AkzoNobel Powder Coatings	WF 418985	BS EN 13823	

3.2 Test results

Test method & test number		No.	Results		
	Parameter	tests	Continuous parameter - Max/Mean (m)	Compliance parameters	
	FIGRA _{0.2MJ}		0.00 W/s	Compliant	
BS EN 13823	FIGRA _{0.4MJ}		0.00 W/S	Compliant	
	THR _{600s}		0.38 MJ	Compliant	
	SMOGRA		0.00 m ² s ²	Compliant	
	TSP _{600s}		34.96 m ²	Compliant	
	Lateral Flame Spread to End of Specimen?	3	None	Compliant	
	Fall of Flaming Drop/Particle?		None	Compliant	
	Flaming of Fallen Particle Exceeding 10s?		None	Compliant	
EN ISO 1716	Coating - PCS (b)	3	2.3051 MJ/m ²	Compliant	
	Substrate – PCS (a)	Deemed to satisfy (0.00)		Compliant	
	For the product as a whole – PCS (e)	3	0.8233 MJ/kg	Compliant	

4. Classification and field of application

4.1 Reference of classification

This classification has been carried out in accordance with clause 8 of EN 13501-1:2018.

4.2 Classification

The product, to "Super durable PPC Aluminium", a Powder coated solid aluminium panel, in relation to its reaction to fire behaviour is classified:

A2

The additional classification in relation to smoke production is:

s1

The additional classification in relation to flaming droplets / particles is:

d0

The format of the reaction to fire classification for construction applications, excluding flooring and linear pipe thermal insulation is:

Fire Behaviour		Smoke P	roduction		Flaming Droplets	
A2	-	s	1	,	d	0

i.e. A2 - s1, d0

Reaction to fire classification: A2 - s1, d0

4.3 Field of application

This classification is valid for the following end use applications:

i) Construction applications with the Aluminium applied over any substrate with a minimum density of 870kg/m³, having a minimum thickness of 11mm and a fire performance of A2-s1,d0 or better

This classification is also valid for the following product parameters:

Aluminium thickness 1mm and above
Coating colour No variation allowed
Product density No variation allowed
Product composition No variation allowed
Product construction No variation allowed

Coating application rate Tested value or below allowed

Air gap details ≥0mm allowed

5. Limitations

This document does not represent type approval or certification of the product.

SIGNED

Euan Gardner

Junior Certification Engineer Technical Department **APPROVED**

Matthew Dale

Senior Certification Engineer Technical Department On behalf of **Warringtonfire**

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Issue 2: Clarification to field of application & product description at the request of sponsor. No technical changes. E Gardner. 16th November 2020.

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