

Product Data Sheet

AkzoNobel Powder Coatings

Interpon D2015 Précis™

Product Description

Interpon D2015 Précis™ is a series of advanced durability powder coatings specifically designed to give a very low gloss appearance on architectural aluminum components. Providing outstanding weathering resistance, **Interpon D2015 Précis™** typically complies with the requirements of Qualicoat Class 2 and AAMA 2604 specifications. **Interpon D2015 Précis™** is designed to offer significantly higher gloss retention and resistance to color change combined with maximum film integrity to ensure long term cosmetic and functional protection. **Interpon D2015 Précis™** powder coatings are available in a selected range of colors and pearlescent effects in a low gloss matt finish.

Qualicoat Licence Number: P-1642

Powder Properties

Chemical type	Polyester TGIC Free
Appearance	Smooth Deep Matt
Gloss Level (60°)	5-15 gloss units (depending on color)
Recommended Film Thickness (µm)	70-90 µm
Specific gravity (g/cm³)	1.2-1.9 g/cm³ depending on color
Application	Suitable for electrostatic spray
Storage	Dry, cool conditions (open boxes must be resealed)
Shelf life	24 months below 30°C
Curing schedule (object temperature)	25-40 minutes at 180°C 15-30 minutes at 190°C 10-20 minutes at 200°C

Note: Do not bake for less than the recommended time. Failure to observe the correct curing conditions may cause difference in color, gloss and the deterioration of the coating properties.

Test Conditions

The results shown below are based on mechanical and chemical tests which (unless otherwise indicated) have been carried out under laboratory conditions and are given for guidance only. Actual product performance will depend upon the circumstances under which the product is used.

Substrate	Aluminum (0.5-0.8 mm Al Mg1)
Pretreatment	Chrome free Qualicoat/GSB approved pretreatment
Film Thickness	60-80 µm (ISO 2360)
Curing Schedule	15 minutes at 190° C (object temperature)

Mechanical Tests

Adhesion	ISO 2409 (2mm crosshatch)	Gt 0
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Flexibility	ISO 1519 (cylindrical Mandrel)	Pass Qualicoat Class2 requirements
Hardness	ASTM D3363	F min
Erichsen Cupping	ISO 1520	Pass Qualicoat Class2 requirements
Impact Resistance	ISO 6272	Pass Qualicoat Class2 requirements

Environmental and Durability Tests

The results shown are based on tests which (unless otherwise indicated) have been carried out under laboratory conditions and are given for advice only, actual performance depends upon the circumstances under which the product is used.

Acetic Acid Salt Spray (1000 hours)	ISO 9227	<16 mm ² corrosion/10cm
Constant Humidity (1000 hours)	ISO 6270-2	Infiltration at cross section < 1 mm; no blistering
Sulphur Dioxide	ISO 3231	Infiltration at cross section < 1 mm; no discoloration (30 cycles)
Permeability (Pressure Cooker)	EN12206:1-2004	No detachment; no blistering (1 hour)
Chemical Resistance	Generally good resistance to acid, alkalis and oils at normal temperatures.	
Mortar Resistance	EN12206-2004	No effect after 24 hours
Accelerated Weathering	ISO16474-2 (1000 h) QUV B 313 (600 h)	>90% Gloss retention >50% Gloss retention
Exterior Durability	ISO 2810	Meets Qualicoat class 2 requirements after 3 years Florida Meets AAMA 2604-13 requirements after 5 years Florida

Pretreatment

For maximum protection it is essential to pretreat components prior to the application of **Interpon D2015 Précis™**.

Aluminium components should receive a full multi-stage chromate conversion coating or suitable chrome-free pre-treatment or suitable pre-anodising to clean and condition the substrate. Detailed advice should be sought from the pre-treatment supplier.

Application

Interpon D2015 Précis™ powders can be applied by manual or automatic electrostatic spray equipment. To ensure the highest consistency of metallic appearance the powder should always be applied from a fluidised hopper. Unused or over-sprayed powder coating can be reclaimed up to a maximum of 20% using suitable equipment and recycled through the coating system. Please consult AkzoNobel for further details as to the correct mixing ratio for virgin/reclaim powder.

All powders can show small color differences from batch to batch, this is normal and unavoidable. While AkzoNobel take every precaution to minimize visible differences, this cannot be guaranteed. Applicators and fabricators are advised to use a single batch for parts that will be assembled together. Differences are more likely with special effect powders.

For bonded products attention should be paid to line settings in order to avoid “marble effect” and changes in aspect after recycling. For more information, it is suggested to read the *Metallic Applications Guidelines*.

Products with different codes should not be mixed even if same color and gloss. **Interpon D2015 Précis™** powder coatings give a consistent low gloss appearance when cured according to the recommended cure schedule. Under or over curing the powder will result in loss of film integrity and/or significant change in gloss.

Post Application

For specific advice on the suitability of post coating processes such as bending or the use of sealants, adhesives, thermal break, cleaning etc. please consult AkzoNobel.

Interpon **D2015 Précis™** is more susceptible to visible scratches due to its low gloss property and requires particular care during handling, packaging and transportation.

Maintenance

For specific advice on Cleaning and Maintenance, please consult the *Interpon D series Cleaning and Maintenance Guidelines* available from AkzoNobel.

Safety Precautions

This product is intended for use only by professional applicators in industrial environments and should not be used without reference to the relevant health and safety data sheet which Akzo Nobel has provided to its customers.

Disclaimer

IMPORTANT NOTE: The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfil the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product.

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<http://www.interpon.com/contact-us/>

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