

# Product Data Sheet

## AkzoNobel Powder Coatings

### Interpon ReFlex CA220G White

#### Product Description

CA220G is a polyester and acrylic based powder coating designed for exterior exposure offering low gloss and weather resistance from a single coat finish. CA220G is part of the Interpon ReFlex range of powder coatings with high total reflectance, designed specifically for the lighting market.

#### Powder Properties

<b>Chemical type</b>	Polyester Acrylic
<b>Appearance</b>	Smooth Matt
<b>Particle Size</b>	Suitable for electrostatic spray
<b>Specific gravity</b>	1.60 ± 0.05 g/cm <sup>3</sup>
<b>Film Thickness</b>	75 – 100 microns
<b>Coverage</b>	8.3 m <sup>2</sup> /kg @ 75 microns
<b>Storage</b>	Dry cool conditions below 25°C (open boxes must be resealed)
<b>Shelf life</b>	12 months
<b>Stoving schedule</b> (object temperature)	15 minutes at 200°C

#### Test Conditions

The results shown below are based on mechanical and chemical tests which (unless otherwise indicated) have been carried out under laboratory conditions and are given for guidance only. Actual product performance will depend upon the circumstances under which the product is used.

<b>Substrate</b>	Cold Rolled Steel
<b>Pretreatment</b>	Gold Seal polished steel (mechanicals) Gold Seal lightweight zinc phosphate (chemical tests)
<b>Film Thickness</b>	60-80 microns
<b>Stoving Schedule</b>	15 minutes at 200°C

#### Mechanical Tests

	[test]	[results]
<b>Flexibility</b>	ASTM D522	6mm
<b>Adhesion</b>	ASTM D3359	5B
<b>Impact (direct)</b>	ASTM D2794	30kgcm
<b>Gloss (@60°)</b>	ISO 2813	10±2
<b>Total reflectance</b>	DIN 5036-3	See additional information section below
<b>Reflectance Class</b>	DIN EN 16268	B

#### Chemical and Durability Tests

<b>Salt Spray (250 hours)</b>	ASTM B117	No corrosion creep >2mm from scribe.
<b>Humidity (1000 hours)</b>	BS3900-F2	No blistering or loss of gloss
<b>Distilled Water Immersion (240 hours)</b>	BS3900-F7	No blistering or loss of gloss

#### Pre-treatment

Steel surfaces to be coated must be clean and free from grease, mill scale and rust. For maximum protection, it is essential to pre-treat components prior to the application of CA220G. Iron phosphate and zinc phosphate pre-treatment of ferrous substrates improve corrosion resistance. Aluminium substrates may require a chromate conversion coating

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## Application

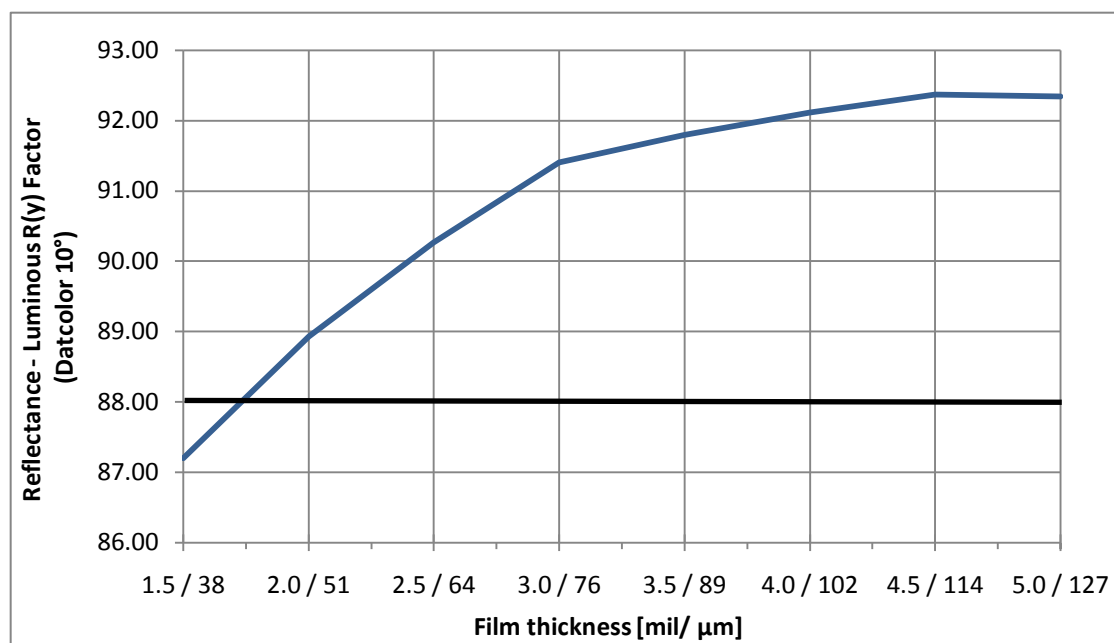
CA220G can be applied using manual or automatic electrostatic spray equipment. It is recommended, that for consistent application and appearance, the product be fluidized during application. Unused powder can be reclaimed using suitable equipment and recycled through the coating system.

## Additional Information

After 12 months Florida exposure, CA220G may exhibit slight gloss loss but no chalking, film breakdown or reduction in protective properties are observed.

Generally good resistance to most acids, alkalis and oils at normal temperatures.

Total reflectance variation with film thickness is shown in the graph below. Reflectivity is measured using a Datalcolor spectrophotometer as per BS EN 16268 but using illuminant D65 and a 10° observer.



## Safety Precautions

Please consult the Material Safety Datasheet (MSDS).

## Disclaimer

**IMPORTANT NOTE:** The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product.

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