

Technical data sheet

Date	: 7-12-18
Product name	: Interpon A2000: Exterior Trim
Product code	: YN1117
Color	: Volvo Black – Interpon A2000
Product Description	: Interpon A2000 Exterior Trim is a series of performance engineered powder coatings designed for the highest automotive OEM standards for exterior coatings. They are available in a range of colors and glosses including durable metallic mono-coats and are ideal for applications where a high level of aesthetic finish is required. Interpon A2000 Interpon Trim coatings are designed to meet the aesthetic and performance requirements for automotive interior applications.

Powder properties

Type	: Polyester TGIC-free
Gloss (Gardner 60°)	: 55-65
Specific gravity	: 1.37 +/-0.05 g/cm ³
Coverage at 1.0 mil	: 140 sq.ft/lb/mil
Storage conditions	: Maximum 80°F
Shelf life	: 12 months, typical
Cure Schedule	: 15 minutes at 375° F

Test Conditions

Substrate	: Colled Rolled Steel
Pretreatment	: Iron Phosphate (B1000), Zinc Phosphate (B952), Electrocoat
Cure schedule	: 15 minutes at 375° F
Dry film thickness	: 2.5-3.5 mils
Testing condition	: The results shown above are based on mechanical and chemical tests which (unless otherwise indicated) have been carried out under laboratory conditions and are given for guidance only. Actual product performance will depend upon the circumstances under which the product is used.

Mechanical tests

Flexibility	: 1/4" Mandrel	ASTM D522-13
Adhesion	: 5B, 100%	ASTM D3359-09E2
Pencil Hardness (Mar/Gouge)	: 2H/4H min	ASTM D3363-05
Impact (Dir/Ver)	: 60/40 in/lb. Min.	ASTM D2794-93

Chemical tests

Salt spray	: 2,000 hours, < 7/32" creep	ASTM B117-16
Humidity	: 4,000+ hours, No Change	ASTM D2247-15
Xenon weathering	: Gloss retention (60°): ≥ 70%	SAE J2527-14
	Color Change (ΔE): < 3.0 max	
Exterior Durability	: Yes	

Substrate pre-treatment

Steel surfaces to be coated must be clean and free from grease. For maximum protection, it is essential to pre-treat components prior to the application of **Interpon A2000**. Zinc Phosphate of ferrous metals improve corrosion resistance.

Aluminum substrate may require a chromate conversion coating.

Application

Interpon A2000 powders can be applied by manual or automatic electronic spray equipment. It is recommended that for consistent application and appearance product be fluidized during application.

Additional Information

YN1117 is the US version of the YN760D, which is approved to Volvo specification Y 600-3. This product is designed to meet the following tests:

Adhesion per Volvo STD 423-0009, -0012, & -0015
 Chemical resistance per Volvo STD 1026, 8177
 Moisture resistance per Volvo STD 423-0018, 420-0001
 Wet adhesion per Volvo STD 423-0009, -0012, & -0015
 Corrosion resistance per Volvo STD 420-0002, & 1021,2
 Light exposure per Volvo STD 1027, 337

Safety Precautions

Please consult the Safety Datasheet (SDS).

FOR PROFESSIONAL USE ONLY

IMPORTANT NOTE: The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Safety Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the

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