

Product Data Sheet

Cromadex Liquid Coatings

Cromadex 600 Rapidcure

Accelerator

Product Description Cromadex 600 Rapidcure is an accelerator that aids the through dry of 600 topcoat, helping to increase productivity in your factory.

Products and Ancillaries 600 Rapidcure
600 Topcoat

Procedure A maximum of 2% addition of Rapidcure will be added to each 5 litres of base component at the Cromadex centre.

The shelf life of the product is unchanged by this addition and remains as 12 months.

Drying Times Upon application of various colours and gloss levels of 600 Topcoat by conventional spray at 20°C to a DFT of 25 – 30 micron the following drying times were observed

Addition level	Touch Dry (ISO 1517-73)	Through Dry (ISO 9117-90)	Pot Life
2%	30 minutes	75 minutes	40 minutes
1.5%	35 minutes	100 minutes	60 minutes
1%	40 minutes	150 minutes	75 minutes
0.5%	50 minutes	210 minutes	100 minutes

The above figures were obtained in laboratory testing and refer to 600 topcoat – RAL 9010 Full Gloss

Drying times will be longer when the temperature is below 20°C and faster at higher temperatures. Note: Other colours (especially dark colours) may have much shorter dry times and pot life, it is recommended a test is performed before major painting work is commenced.

Application Adding 600 Rapidcure considerably reduces the pot life of mixed materials, higher temperature will shorten this further

Heated methods of applications are NOT recommended when using 600 Rapidcure.

Where pot life is very short, plural-feed equipment is recommended.

Safety Precautions and Disclaimer

Before using this product please refer to the Cromadex Material Safety Data Sheet.

The information contained in this data sheet is not intended to be exhaustive, and any person using the product without first obtaining written confirmation from us as to the suitability of the product for the intended purposes, does so at their own risk. Whilst we endeavour to ensure that all advice we give about the product (whether in this sheet or otherwise) is correct, we have no control over either the quality or condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree to do so, we do not accept any liability whatsoever arising from the performance of the product or for any loss or damage (other than death or personal injury resulting from our negligence) arising out of the use of this product. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.

It is the user's responsibility to check that this data sheet is current prior to using the product.