

Product Data Sheet

AkzoNobel Powder Coatings Interpon 300

Product Description

Interpon 300 is a series polyester based powder coatings for both outdoor and indoor application. **Interpon 300** system is designed for not harsh exterior application. **Interpon 300** powders are available in a wide range of colours in gloss, satin, matt and textured effects and can be custom matched to the user's requirements.

Powder Properties

Chemical type	Polyester
Appearance	Depends on specific product
Particle Size	Suitable for electrostatic spray
Gloss	Depends on specific product
Specific gravity	1.20-1.95g /cm ³ (depending on color)
Storage	Dry cool conditions below 30 °C
Shelf life	6months (<30 °C), 12 months (<25 °C)
Stoving schedule (object temperature)	10 minutes at 200°C Failure to observe the correct curing conditions may cause difference in colour, gloss and the deterioration of the coating properties.

Test Conditions

The results shown below are based on mechanical and chemical tests which (unless otherwise indicated) have been carried out under laboratory conditions and are given for guidance only. Actual product performance will depend upon the circumstances under which the product is used.

Substrate Pretreatment	Mechanical tests: 0.6mm degreased steel Chemical tests: 0.6mm Zn phoshated steel or chromated aluminum
Film Thickness	60-80 microns
Stoving Schedule	10 minutes at 200°C (object temperature)

Mechanical Tests

Flexibility	ASTM D522 GB/T 1731	Pass 5mm Pass 1mm
Adhesion	ASTM D3359 ISO 2409 GB/T 9286	5B Gt 0 Gt 0
Erichsen Cupping	ISO 1520 GB/T 9753	Pass > 5mm Pass > 5mm
Impact (direct)	ASTM D2794 GB/T 1732	>=50kg·cm 50kg·cm
Pencil hardness (scratch)	ASTM D3363 GB/T 6739	>=H >=H

Chemical and Durability Tests

Humidity Distilled Water Immersion	ASTM D1735 ASTM D870	Pass-1000 hours, no blistering or loss of gloss Pass-240 hours, no blistering or loss of gloss
Chemical Resistance		Generally good resistance to most acids, alkalis and oils at ambient temperatures

Interpon 300

Corrosion Tests

Neutral Salt Spray

ISO 9227

Pass-250 hours, creep less than 2mm from scribe

Pre-treatment

Aluminum, steel or Zintec surfaces to be coated must be clean and free from grease. Iron phosphate and particularly lightweight zinc phosphate of ferrous metals improves corrosion resistance. Aluminum substrates may require a chromate conversion coating.

Application

Interpon 300 powders can be applied by manual or automatic electrostatic spray equipment, however for consistency of finish automatic equipment is preferred. Unused powder can be reclaimed using suitable equipment and recycled through the coating system.

Fluidizing air pressure ~0.7 bar

Transport air pressure ~0.7bar

Recommended voltage 40-90kV

Damage Repair

Surface preparation Application

Sanding + Air cleaning

Recoat : Lower Voltage

Safety Precautions

When using, do not eat, drink or smoke. Do not breathe the dust. In case of insufficient ventilation wear suitable respiratory equipment. For further information please refer to the specific product Material Safety Data Sheet (MSDS) available on request from your local AkzoNobel sales office.

Disclaimer

IMPORTANT NOTE: The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

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