

Product Data Sheet

AkzoNobel Powder Coatings

Interpon A2206 MNA03D

Product Description

Interpon A2206 offer textured low gloss products and provide a uniform finish that is both rugged and refined for a unique design look. **Interpon A2206** powders covers interior vehicle components and answer to the requested performance level specified by the OEMs. These products are challenged less by the environment and are designed for both functional and decorative qualities. They are abrasion resistant, corrosion and humidity resistant, and offer a standard UV durability all in technologies designed to be performance and value driven.

Powder Properties

Chemical type	Polyester
Area of usage	Automotive trim parts
Particle Size	Custom manufactured
Appearance	Fine texture
Colour	Black
Gloss (60°)	3 - 6 GU
Density (g/cm³)	1,60 ± 0,05
Stoving schedule	10 minutes at 180°C (time at object temperature)
Application	Electrostatic
Storage stability	Under dry, cool (< 25°C) conditions, at least 24 months from production date

Comments

MNA03D is a low gloss textured black thermosetting powder coating, exhibiting excellent corrosion protection and chemical resistance when applied over properly prepared metal substrate.

Test Conditions

The results are based on mechanical and chemical tests which (unless otherwise indicated) have been carried out under laboratory conditions and are given for guidance only. Actual product performance will depend upon the circumstances under which the product is used.

Substrate	Steel panels
Pretreatment	iron phosphate (LH)
Film Thickness	80-100 µm
Cure Schedule	10 minutes at 180°C

Mechanical Tests

Adhesion	DIN EN ISO 2409	Gt 0A
Erichsen Cupping	DIN EN ISO 1520	≥ 6 mm
Impact	ASTM D 2794	≥ 20 ip (reverse)

Corrosion Tests

Neutral Salt Spray	DIN EN ISO 9227	240 h corrosion creep < 2 mm from scribe
Humidity Test	DIN EN ISO 6270-2	240 h no blistering or loss of gloss

Exterior Durability

Artificial Testing	QUV-B Test > 50% gloss retention after 200 h
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Pre-treatment

Steel surfaces to be coated must be clean and free from grease. For maximum protection it is essential to pre-treat components prior to the application of **Interpon A2206**. Iron Phosphate and Zinc Phosphate of ferrous metals improve corrosion resistance. Aluminium parts require a chromate conversion pre-treatment.

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Application

Interpon A2206 powders can be applied by manual or automatic electrostatic spray equipment. It is recommended that for consistent application and appearance product be fluidized during application. Unused powder can be reclaimed using suitable equipment and recycled through the coating system.

Safety Precautions

This product is intended for use only by professional applicators in industrial environments and should not be used without reference to the relevant health and safety data sheet which Akzo Nobel has provided to its customers.

Disclaimer

IMPORTANT NOTE: The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

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