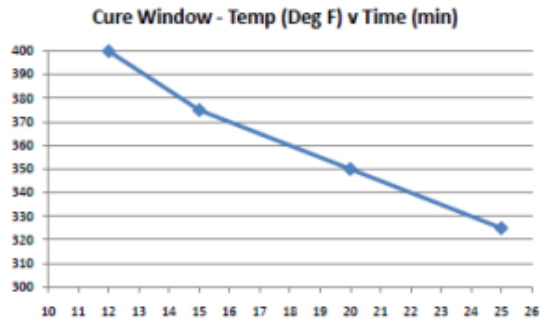


# Product Data Sheet

## AkzoNobel Powder Coatings

### Interpon 200 PX217QF (FORMERLY 23-9407) DARK ROAST

| <b>Product Description</b>                | <p><b>Interpon 200</b> is a range of polyurethane-based powder coatings designed for the exterior environment offering excellent corrosion protection properties. Exceptional smoothness, flow and high gloss make <b>Interpon 200</b> powders ideal for applications where a high level of aesthetic finish is required. <b>Interpon 200</b> powders are available in a wide range of colors and gloss levels.</p> |   |                                   |            |              |    |     |    |     |    |     |    |     |
|---|---|---|-----------------------------------|------------|--------------|----|-----|----|-----|----|-----|----|-----|
| <b>Powder Properties</b>                  | <b>Chemical type</b>  | Polyurethane                                    |                                   |            |              |    |     |    |     |    |     |    |     |
|   | <b>Appearance</b>   | Multicomponent                                  |                                   |            |              |    |     |    |     |    |     |    |     |
|   | <b>Gloss level (Gardner 60°)</b>  | 0.0 - 4.0                                       |                                   |            |              |    |     |    |     |    |     |    |     |
|   | <b>Recommended Film thickness</b>   | 2.0 - 3.5 mils                                  |                                   |            |              |    |     |    |     |    |     |    |     |
|   | <b>Specific gravity</b>   | 1.47 +/-0.05 g/cm <sup>3</sup>                  |                                   |            |              |    |     |    |     |    |     |    |     |
|   | <b>Coverage @ 1.0 mil</b>   | 131 sq.ft/lb/mil                                |                                   |            |              |    |     |    |     |    |     |    |     |
|   | <b>Storage</b>  | Maximum 80°F                                    |                                   |            |              |    |     |    |     |    |     |    |     |
|   | <b>Shelf life</b>   | 12 months                                       |                                   |            |              |    |     |    |     |    |     |    |     |
|   | <b>Curing schedule (at object temperature)</b>  | 15 minutes at 375°F                             |                                   |            |              |    |     |    |     |    |     |    |     |
|   |  <table border="1"> <caption>Cure Window - Temp (Deg F) v Time (min)</caption> <thead> <tr> <th>Time (min)</th> <th>Temp (Deg F)</th> </tr> </thead> <tbody> <tr> <td>12</td> <td>400</td> </tr> <tr> <td>15</td> <td>375</td> </tr> <tr> <td>20</td> <td>350</td> </tr> <tr> <td>25</td> <td>325</td> </tr> </tbody> </table>  |   |                                   | Time (min) | Temp (Deg F) | 12 | 400 | 15 | 375 | 20 | 350 | 25 | 325 |
| Time (min)                                | Temp (Deg F)  |   |                                   |            |              |    |     |    |     |    |     |    |     |
| 12  | 400   |   |                                   |            |              |    |     |    |     |    |     |    |     |
| 15  | 375   |   |                                   |            |              |    |     |    |     |    |     |    |     |
| 20  | 350   |   |                                   |            |              |    |     |    |     |    |     |    |     |
| 25  | 325   |   |                                   |            |              |    |     |    |     |    |     |    |     |
| <b>Mechanical Tests</b>                   | <b>Flexibility</b>  | ASTM D522                                       | 1/2" mandrel                      |            |              |    |     |    |     |    |     |    |     |
|   | <b>Adhesion</b>   | ASTM D3359                                      | 100%                              |            |              |    |     |    |     |    |     |    |     |
|   | <b>Impact resistance (Direct)</b>   | ASTM 2794                                       | 40                                |            |              |    |     |    |     |    |     |    |     |
|   | <b>Hardness</b>   | ASTM3363  | 2H minimum                        |            |              |    |     |    |     |    |     |    |     |
| <b>Environmental and Durability Tests</b> | <b>Neutral Salt Spray</b>   | ASTM B117                                       | <1/8" creep, no blisters, 500 hrs |            |              |    |     |    |     |    |     |    |     |
|   | <b>Humidity</b>   | ASTM D2247                                      | No Change at 1000 hours           |            |              |    |     |    |     |    |     |    |     |
|   | <b>Exterior Durability</b>  |   | Yes                               |            |              |    |     |    |     |    |     |    |     |
| <b>Test Conditions</b>                    | Testing has been determined under laboratory conditions using the following application properties and is for guidance only.  |   |                                   |            |              |    |     |    |     |    |     |    |     |
|   | <b>Substrate</b>  | CRS   |                                   |            |              |    |     |    |     |    |     |    |     |
|   | <b>Pretreatment</b>   | Iron Phosphate (B1000) or Zinc Phosphate (B952) |                                   |            |              |    |     |    |     |    |     |    |     |
|   | <b>Film thickness</b>   | 2.0 – 3.0 mils                                  |                                   |            |              |    |     |    |     |    |     |    |     |
|   | <b>Cure schedule</b>  | 15 minutes at 400°F                             |                                   |            |              |    |     |    |     |    |     |    |     |

---

|                               |   |
|-------------------------------|---|
|                               | Actual film performance will depend on the individual circumstances in which the product is used.   |
| <b>Pre-treatment</b>          | Steel surfaces to be coated must be clean and free from grease. For maximum protection, it is essential to pre-treat components prior to the application of <b>Interpon 200</b> . Iron phosphate and zinc phosphate of ferrous metals improve corrosion resistance.<br><br>Aluminum substrate may require a conversion coating.   |
| <b>Application</b>            | <b>Interpon 200</b> powders can be applied by manual or automatic electronic spray equipment. It is recommended that for consistent application and appearance product be fluidized during application. Unused powder can be reclaimed using suitable equipment and recycled through the coating system.  |
| <b>Additional Information</b> |   |
| <b>Key Product Attributes</b> |   |
| <b>Safety Precautions</b>     | Please consult the Safety Datasheet (SDS).  |
| <b>Disclaimer</b>             | <p><b>IMPORTANT NOTE:</b> The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfil the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product.</p> <p>Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.</p> <p>Brand names mentioned in this data sheet are trademarks of or are licensed to AkzoNobel</p> |

---

<http://www.interpon.com/contact-us/>

Copyright © 2015 AkzoNobel Powder Coatings Ltd. Interpon is a registered trademark of AkzoNobel

Product Name: PX217QF

Last Revision Date: 3.24.2020

Revision Number: 2

Author: ASTRANGE