

Product Data Sheet

AkzoNobel Powder Coatings

Interpon 800 QK100Q (Formerly VT-1636) Green U1578-5

Product Description	Interpon 800 is a range of high durability TGIC powder coatings designed for exterior exposure. Tested against the most severe specifications, Interpon 800 gives significantly improved gloss retention and resistance to color change. Interpon 800 powders are available in a wide range of colors and glosses.		
Powder Properties	Chemical type	Polyester TGIC	
	Appearance	Smooth	
	Gloss level (Gardner 60°)	46 - 66	
	Recommended Film thickness	3.0 – 5.0 mils	
	Specific gravity	1.73 +/-0.05 g/cm ³	
	Coverage @ 1.0 mil	111 sq.ft/lb/mil	
	Storage	Maximum 80°F	
	Shelf life	12 months, typical	
	Curing schedule (at object temperature)	7 minutes at 400°F 30 minutes at 400°F	
Mechanical Tests	Flexibility	ASTM D522	1/4" mandrel or better
	Adhesion	ASTM D3359	100%
	Impact resistance (Direct)	ASTM 2794	80
	Hardness	ASTM 3363	2H
	Abrasion Resistance	ASTM D4060	Pass 3000 cycles
Environmental and Durability Tests	Neutral Salt Spray	ASTM B117	Rating 6 at 1500 hrs, No blisters
	Humidity	ASTM D2247	No Change at 1000 hours
	Gravelometer	SAE J400	4B
	SCAB		15 cycles
	Exterior Durability		Yes
Test Conditions	Testing has been determined under laboratory conditions using the following application properties and is for guidance only.		
	Substrate	CRS	
	Pretreatment	Iron Phosphate (B1000)	
	Film thickness	3.0 – 5.0 mils	
	Cure schedule	30 minutes at 400°F	
Actual film performance will depend on the individual circumstances in which the product is used.			
Pre-treatment	Steel surfaces to be coated must be clean and free from grease. For maximum protection, it is essential to pre-treat components prior to the application of Interpon 800 . Iron phosphate and zinc phosphate of ferrous metals improve corrosion resistance.		
Aluminum substrate may require a conversion coating.			

Application **Interpon 800** powders can be applied by manual or automatic electronic spray equipment. It is recommended that for consistent application and appearance product be fluidized during application. Unused powder can be reclaimed using suitable equipment and recycled through the coating system.

Additional Information **Interpon 800** powders have up to 5 years of Florida exposure with good gloss and color stability.

This product is UL1332 "Coating, Organic, for Steel Enclosure-use Electrical Equipment – Component" recognized to UL Designation **U1578-5**. For UL1332 certification all requirements must be met as designated in File: DTOV2 MH13725. As such, following are the required application standards that must be met.

Cure Cycle (min)	Cure Window (°F)	Min. Film Thickness (mils)	Pre-Treatment(s) over			
			Cold Rolled Steel	Hot Rolled Steel	Galvanized Steel	Galvaneal Steel
20	350	3.0	5 Stage Iron Phosphate	5 Stage Iron Phosphate	No approval over this substrate	No approval over this substrate
7	400		No other substrate or pre-treatment may be used in U1578-5 designation.			

When cured 30 minutes at 400°F:
 Product meets IEEE C57.12.28-2005 Pad-Mounted Equipment-Enclosure Integrity and IEEE C 57.12.31-2002 Pole-Mounted Equipment –Enclosure Integrity.
 Meets ISO-12944-C5I when used as a topcoat over HA000Q Primer.

Key Product Attributes Super-durable

Safety Precautions Please consult the Safety Datasheet (SDS).

Disclaimer **IMPORTANT NOTE:** The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfil the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product.

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