

Product Data Sheet

AkzoNobel Powder Coatings

Interpon 600 HR KD403QF (formerly 31-8164-C) Low-E Beige River

Product Description	<p>Interpon 600 HR is a range of TGIC powder coatings designed for exterior exposure and offers excellent light and weather resistance from a single coat finish on a variety of substrates. Interpon 600 HR powders are available in a wide range of colors in gloss, satin, matte, and texture effect finishes and can be custom matched to customer specifications.</p>		
Powder Properties	Chemical type	Polyester TGIC	
	Appearance	River Texture	
	Gloss level (Gardner 60°)	Visual	
	Recommended Film thickness	3.5 – 4.5	
	Specific gravity	1.59 +/-0.05 g/cm ³	
	Coverage @ 1.0 mil	121 sq.ft/lb/mil	
	Storage	Maximum 80°F	
	Shelf life	12 months	
	Curing schedule (at object temperature)	15 minutes at 325°F	
Mechanical Tests	Flexibility	ASTM D522	1/8" mandrel
	Adhesion	ASTM D3359	100%
	Impact resistance (Direct)	ASTM 2794	120 or better
	Hardness	ASTM3363	H minimum
Environmental and Durability Tests	Neutral Salt Spray	ASTM B117	<1/16" creep, no blisters, 500 hrs
	Humidity	ASTM D2247	No Change at 1000 hours
	Exterior Durability		Yes
Test Conditions	Testing has been determined under laboratory conditions using the following application properties and is for guidance only.		
	Substrate	CRS	
	Pretreatment	Iron Phosphate (B1000)	
	Film thickness	3.5 – 4.5 mils	
	Cure schedule	15 minutes at 350°F	
	Actual film performance will depend on the individual circumstances in which the product is used.		
Pre-treatment	<p>Steel surfaces to be coated must be clean and free from grease. For maximum protection, it is essential to pre-treat components prior to the application of Interpon 600 HR. Iron phosphate and zinc phosphate of ferrous metals improve corrosion resistance.</p> <p>Aluminum substrate may require a conversion coating.</p>		
Application	<p>Interpon 600 HR powders can be applied by manual or automatic electronic spray equipment. It is recommended that for consistent application and appearance product be fluidized during application. Unused powder can be reclaimed using suitable equipment and recycled through the coating system.</p>		

Additional Information	Interpon 600 HR powders have no chalking and slight gloss loss after 12 months of South Florida exposure but no film breakdown or reduction in protective properties. Doosan 35101674 Rev. AA
Key Product Attributes	Low-E
Safety Precautions	Please consult the Safety Datasheet (SDS).
Disclaimer	<p>IMPORTANT NOTE: The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfil the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product.</p> <p>Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.</p> <p>Brand names mentioned in this data sheet are trademarks of or are licensed to AkzoNobel</p>

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Product Name: **KD403QF**

Last Revision Date: **4/3/17**

Revision Number: **2**

Author: **T.McLeish**