

# Product Data Sheet

## AkzoNobel Powder Coatings

### Interpon A2205 QN303U GM 848 TEXTURE BLACK

<b>Product Description</b>	Interpon A2205 offer enhanced exterior durability while our textured low gloss products provide a uniform finish that is both rugged and refined. Interpon A2205 powders are super-durable (> two years Florida) and answer to the requested performance level specified by the OEMs.		
<b>Powder Properties</b>	<b>Chemical type</b>	Polyester-TGIC super durable	
	<b>Area of usage</b>	Automotive trim parts	
	<b>Appearance</b>	Fine texture	
	<b>Gloss level (60°)</b>	10.0 MAX UNITS	
	<b>Colour</b>	Texture Black	
	<b>Recommended Film Thickness (mils)</b>	2.7 – 3.3 mils	
	<b>Density (g/cm<sup>3</sup>)</b>	1,40 ± 0,05	
	<b>Coverage at 1.0 mil</b>	137 sq.ft/lb/mil	
	<b>Application</b>	Electrostatic	
	<b>Storage</b>	Under dry, cool (< 80°F) conditions	
	<b>Shelf life</b>	At least 12 months from production	
	<b>Curing schedule (at object temperature)</b>	20 minutes at 375°F	
<b>Mechanical Tests</b>	<b>Adhesion</b>	ASTM D3359	100%
	<b>Flexibility</b>	ASTM D522	1/8" Mandrel
	<b>Hardness</b>	ASTM D3363	H-3H min
	<b>Impact resistance</b>	ASTM D2794	40 ip (direct)
	<b>Impact resistance</b>	ASTM D 2794	40 ip (reverse)
<b>Environmental and Durability Tests</b>	<b>Neutral Salt Spray</b>	ASTM B117	> 336 h corrosion creep < 2 mm from scribe
	<b>Humidity</b>	ASTM D2247	> 240 h no blistering or loss of gloss
	<b>Artificial Weathering</b>	Xenon SAE2527?	xxxxxx
<b>OEM Approvals</b>	<b>DAIMLER CHRYSLER:</b>	<b>MS-PE-16-2</b>	
	<b>GM:</b>	<b>GMW14664 TYPE A</b>	

<b>Test Conditions</b>	<p>Testing has been determined under laboratory conditions using the following application properties and is for guidance only.</p> <p><b>Substrate</b> Cold Rolled Steel</p> <p><b>Pretreatment</b> Iron Phosphate (B1000), Zinc Phosphate (B952), Electrocoat</p> <p><b>Film thickness</b> 2.7 – 3.3 mils</p> <p><b>Cure schedule</b> 20 minutes at 375°F</p> <p>Actual film performance will depend on the individual circumstances in which the product is used.</p>
<b>Pre-treatment</b>	<p>Steel surfaces to be coated must be clean and free from grease. For maximum protection it is essential to pre-treat components prior to the application of <b>Interpon A2205</b>. Iron Phosphate and Zinc Phosphate of ferrous metals improve corrosion resistance. Aluminium parts require a chromate or chromate-free conversion pre-treatment.</p>
<b>Application</b>	<p><b>Interpon A2205</b> powders can be applied by manual or automatic electrostatic spray equipment. It is recommended that for consistent application and appearance product be fluidized during application. Unused powder can be reclaimed using suitable equipment and recycled through the coating system.</p>
<b>Disclaimer</b>	<p><b>IMPORTANT NOTE:</b> The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfil the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product.</p> <p>Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.</p> <p>Brand names mentioned in this data sheet are trademarks of or are licensed to AkzoNobel</p>

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