

Product Datasheet



BU Powder Coatings Interpon 600

AkzoNobel
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Product Description

Interpon 600 is a series of polyester based powder coatings designed for the exterior environment, offering very good light and weather resistance.

Interpon 600 powders are available in a wide range of colours in gloss, satin, matt and textured effects and can be custom matched to the user's requirements.

Powder Properties

Chemical type	Polyester
Particle size	Suitable for electrostatic spray
Gloss	gloss, satin, or matt
Specific gravity	1.2-1.8 g/cm ³ (depending on color)
Storage	Dry cool conditions below 30 °C
Shelf life	6months (<30 °C), 12 months (<25 °C)
Stoving schedule (object temperature)	15 minutes at 190°C 10 minutes at 200°C 8 minutes at 210°C Failure to observe the correct curing conditions may cause difference in colour, gloss and the deterioration of the coating properties.

Test Conditions

The results shown below are based on mechanical and chemical tests which (unless otherwise indicated) have been carried out under laboratory conditions and are given for guidance only. Actual product performance will depend upon the circumstances under which the product is used.

Substrate	Mechanical tests: 0.6mm degreased steel Chemical tests: 0.6mm Zn/Mn phoshated steel – chromated aluminum
Film Thickness	60-80 microns
Stove Schedule	10 minutes at 200°C (object temperature)

Mechanical Properties

Adhesion	ASTM D3359 ISO 2409 GB/T 9286	5B Gt 0 Gt 0
Pencil hardness (scratch)	ASTM D3363 GB/T 6739	>=H >=H
Cupping Test	ISO 1520 GB/T 9753	Pass > 5mm Pass > 5mm
Impact resistance (direct)	ASTM D2794 GB/T 1732	>=50kg·cm 50kg·cm
Flexibility	ASTM D522 GB/T 1731	Pass 5mm Pass 1mm

Chemical and Durability Properties

Salt Spray	ISO 9227	Pass-250 hours, creepage less than 2mm from scribe
Humidity	ASTM D1735	Pass-1000 hours, no blistering or loss of gloss
Distilled Water Immersion	ASTM D870	Pass-240 hours, no blistering or loss of gloss
Exterior Durability	Excellent – no chalking, slight loss of gloss after 12 months continuous exposure but no film breakdown or reduction in protective properties	
Chemical Resistance	Generally good resistance to most acids , alkalis and oils at normal temperatures	

Pretreatment

Aluminum, steel or Zintec surfaces to be coated must be clean and free from grease. Iron phosphate and particularly lightweight zinc phosphate of ferrous metals improves corrosion resistance. Aluminum substrates may require a chromate conversion coating.

Additional Information

Interpon 600 powders can be applied by manual or automatic electrostatic spray equipment, however for consistency of finish automatic equipment is preferred. Unused powder can be reclaimed using suitable equipment and recycled through the coating system.

Safety Precautions

When using, do not eat, drink or smoke. Do not breathe the dust. In case of insufficient ventilation wear suitable respiratory equipment. For further information please refer to the specific product Material Safety Data Sheet (MSDS) available on request from your local AkzoNobel sales office.

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IMPORTANT NOTE The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advice given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product. Brand names mentioned in this data sheet are trademarks of or are licensed to AkzoNobel.

Contact Details

PT International Paint (Indonesia)

Jl. Jababeka Raya Block E9-11, Cikarang Industrial Estate, Bekasi 17530, Tel +62 21 893 4270

AkzoNobel Industrial Coatings Sdn Bhd (Malaysia)

Plo. 335, Jalan Tembaga 1, 81700 Pasir Gudang, Johor, Tel +60 7254 1104

AkzoNobel Coatings Trading Ltd (Thailand)

34 Moo 4, Petchkasem Road Km. 28.5, Omyai, Sampran, Nakornpathom 73160, Tel + 66 2429 0031

AkzoNobel Powder Coatings (Vietnam) Co. Ltd.

Road No. 2 Nhon Trach 1 Industrial Zone, Dong Nai Province 71205, Tel +84 61 356 0730

AkzoNobel (Singapore)

3 Changi Business Park Vista, #05-01, Singapore 486051, Tel +65 6635 5195
