

Technical data sheet

Date	: 4/30/2010
Product name	: Interpon 610
Product code	: MNX007
Color	: Lava Black Grip Tex – Interpon 610
Product Description	: Interpon 610 is a range of polyester based powder coatings, formulated without TGIC, designed for exterior exposure, offering excellent light and weather resistance from a single coat finish. Interpon 610 powders are available in a wide range of colors in gloss, satin, matte and texture effect finishes and can be custom matched to customer specifications.

Powder properties

Type	: Polyester TGIC Free
Gloss (Gardner 60°)	: 0-5
Specific gravity	: 1.38 +/-0.05 g/cm ³
Coverage at 1.0 mil	: 139.34 sq.ft/lb/mil
Storage conditions	: Maximum 80°F
Shelf life	: 12 months, typical
Cure Schedule	: 15 minutes at 375° F 10 minutes at 400° F

Test Conditions

Substrate	: Cold Rolled Steel
Pretreatment	: Iron Phosphate (B1000) or Zinc Phosphate (B952)
Cure schedule	: 15 minutes at 375° F 10 minutes at 400° F
Dry film thickness	: 3.0-6.0 mils
Testing condition	: The results shown above are based on mechanical and chemical tests which (unless otherwise indicated) have been carried out under laboratory conditions and are given for guidance only. Actual product performance will depend upon the circumstances under which the product is used.

Mechanical tests

Flexibility	: 1/2"	ASTM D522
Adhesion	: 5B	ASTM D3359
Hardness	: 2H	ASTM D3363
Impact	: 100/100	ASTM D2794

Chemical tests

*Salt Spray with basecoat	: <1/16" creep, no blisters, 500 hrs	ASTM B117
*Humidity with basecoat	: No change at 1000 hours	ASTM D2247

**Exterior Durability and Durability Test Results Available only with a basecoat*

Substrate pre-treatment

Steel surfaces to be coated must be clean and free from grease. For maximum protection, it is essential to pre-treat components prior to the application of **Interpon 610**. Iron phosphate and zinc phosphate of ferrous metals improve corrosion resistance.

Aluminum substrate may require a chromate conversion coating.

Application

Interpon 610 powders can be applied by manual or automatic electronic spray equipment. It is recommended that for consistent application and appearance product be fluidized during application. Unused powder can be reclaimed using suitable equipment and recycled through the coating system.

Additional Information

Interpon 610 powders have no chalking and slight gloss loss after 12 months Florida exposure but no film breakdown or reduction in protective properties.

Durable Basecoat required for exterior durability.

Safety Precautions

Please consult the Safety Datasheet (SDS).

FOR PROFESSIONAL USE ONLY

IMPORTANT NOTE: The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Safety Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

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