

Product Data Sheet

AkzoNobel Powder Coatings

Interpon A1230 AN010Q (Formerly VE-309) Black

Product Description	The Interpon A1230 series covers a wide range of powder coatings specifically designed to meet the extreme demands of automotive underhood/underbody, power train and chassis parts. Demanding environments require high performance protection. Interpon A1230 will enhance and protect automotive parts with excellent chemical, corrosion and chip resistance as well as the right aesthetic appearance exactly where it's needed.		
Powder Properties	Chemical type	Epoxy	
	Area of usage	Automotive components	
	Appearance	Smooth	
	Gloss level (60°)	80 minimum	
	Color	Black	
	Recommended Film Thickness (µm)	50 – 65	
	Density (g/cm³)	1.29 ± 0.05	
	Application	Electrostatic	
	Storage	Under dry, cool (<25°C) conditions	
	Shelf life	At least 12 months from production date	
	Curing schedule (at object temperature)	8 minutes at 155°C 8 minutes at 310°F	
Mechanical Tests	Adhesion	ASTM D3359	100%
	Impact (Direct)	ASTM D 2794	140 minimum
	Hardness	ASTM D3363	2H minimum
	Flexibility	ASTM D522	1/8" mandrel
Environmental and Durability Tests	Neutral Salt Spray	ASTM B117	500 h Corrosion creep < 1/8" mm from scribe
	Humidity	ASTM D2247	1000 h no blistering or loss of gloss
	Exterior Durability		No
	Dielectric Strength	IEC 60243-1	50 kV/mm
	Thermal Conductivity	ASTM E1461	0.221 W/(m*K)
Test Conditions	Testing has been determined under laboratory conditions using the following application properties and is for guidance only.		
	Substrate	Steel panels, aluminium panels	
	Pretreatment	Bonderite (B1000) iron phosphate Bonderite (B952) zinc phosphate	
	Film thickness	62 - 87 µm	
	Cure schedule	8 minutes at 155°C (310°F)	
	Actual film performance will depend on the individual circumstances in which the product is used.		

Pre-treatment	Steel surfaces to be coated must be clean and free from grease. For maximum protection it is essential to pre-treat components prior to the application of Interpon A1230 . Iron Phosphate and Zinc Phosphate of ferrous metals improve corrosion resistance. Aluminium parts require a chromate or chromate-free conversion pre-treatment.
Application	Interpon A1230 powders can be applied by manual or automatic electrostatic spray equipment. It is recommended that for consistent application and appearance product be fluidized during application. Unused powder can be reclaimed using suitable equipment and recycled through the coating system.
Safety Precautions	This product is intended for use only by professional applicators in industrial environments and should not be used without reference to the relevant health and safety data sheet which Akzo Nobel has provided to its customers.
Disclaimer	<p>IMPORTANT NOTE: The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfil the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product.</p> <p>Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.</p> <p>Brand names mentioned in this data sheet are trademarks of or are licensed to AkzoNobel</p>

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