

Product Data Sheet

AkzoNobel Powder Coatings

Interpon A4740 CZ010QF CLEAR

Product Description	Interpon A4740 acrylic clearcoat is the OEM standard in the aluminum wheel market. With outstanding application consistency and film performance (approved by all major OEMs) Interpon A4740 clearcoats are the first choice for wheel makers around the world. Interpon A4740 acrylic clears combine Class A elegance and OEM specified durability in a super smooth finish with crystal clear transparency.		
Powder Properties	Chemical type	GMA Acrylic	
	Appearance	Smooth, glossy	
	Gloss level (60°)	> 90 GU	
	Recommended Film Thickness (mils)	2.0 – 4.0	
	Specific gravity (g/cm³)	1.20 ± 0.05	
	Coverage (ft²/lb/mil)	160	
	Storage	≤ 70°F / 21°C maximum	
	Shelf life	6 months from production date	
	Curing schedule (at object temperature)	10 minutes at 375°F 15 minutes at 356°F 20 minutes at 338°F	
Mechanical Tests	Flexibility	ASTM D522	1/8" mandrel
	Adhesion	ASTM D3359	100%
	Impact resistance	ASTM D2794	20 in-lbs (direct)
	Hardness	ASTM D3363	H-2H
Environmental and Durability Tests	Neutral Salt Spray	ASTM B117	1000 h, corrosion creep <1 mm max.
	Humidity	ASTM D2247	240 h, no blistering or loss of gloss
	Exterior Durability	SAE J1976	2 years Florida exposure >90% gloss retention
OEM Approvals	BMW	PS05060	
	Daimler	DBL 7381.30	
	FCA	MS-PA-6-7	
	Ford Motors	WSS-M2P-122-C1	
	Mercedes-Benz	MBN 10494	

Test Conditions	Testing has been determined under laboratory conditions using the following application properties and is for guidance only. <table border="1"> <tr> <td>Substrate</td> <td>Aluminum</td> </tr> <tr> <td>Pretreatment</td> <td>Chrome conversion or non-chrome</td> </tr> <tr> <td>Film thickness</td> <td>2.0 – 4.0 mils</td> </tr> <tr> <td>Cure schedule</td> <td>20 min at 347°F</td> </tr> </table> <p>Actual film performance will depend on the individual circumstances in which the product is used.</p>	Substrate	Aluminum	Pretreatment	Chrome conversion or non-chrome	Film thickness	2.0 – 4.0 mils	Cure schedule	20 min at 347°F
Substrate	Aluminum								
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Film thickness	2.0 – 4.0 mils								
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Pre-treatment	Aluminum substrate must be clean and free from grease. For maximum protection, it is essential to pre-treat components prior to the application of Interpon A4740 . OEM aluminum wheels require a chromate or non-chromate conversion coating prior to application of Interpon A4740 coatings.								
Application	Interpon A4740 powders can be applied by manual or automatic electrostatic spray equipment. It is recommended that for consistent application and appearance product be fluidized during application. Unused powder can be reclaimed using suitable equipment and recycled through the coating system.								
Safety Precautions	This product is intended for use only by professional applicators in industrial environments and should not be used without reference to the relevant health and safety data sheet which Akzo Nobel has provided to its customers.								
Disclaimer	<p>IMPORTANT NOTE: The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfil the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product.</p> <p>Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.</p> <p>Brand names mentioned in this data sheet are trademarks of or are licensed to AkzoNobel</p>								

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