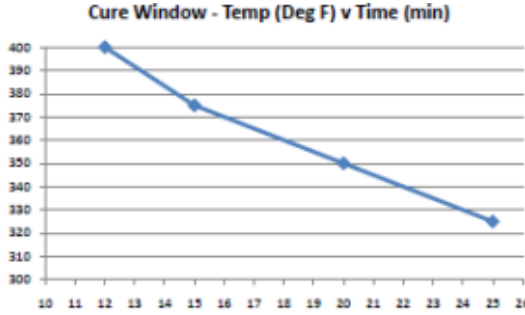


Product Data Sheet

AkzoNobel Powder Coatings

Interpon 200 PX210QF (FORMERLY 23-9192) RUST

Product Description	Interpon 200 is a range of polyurethane-based powder coatings designed for the exterior environment offering excellent corrosion protection properties. Exceptional smoothness, flow and high gloss make Interpon 200 powders ideal for applications where a high level of aesthetic finish is required. Interpon 200 powders are available in a wide range of colors and gloss levels.												
Powder Properties	Chemical type	Polyurethane											
	Appearance	Multicomponent											
	Gloss level (Gardner 60°)	0.0 - 4.0											
	Recommended Film thickness	2.0 - 3.5 mils											
	Specific gravity	1.47 +/-0.05 g/cm ³											
	Coverage @ 1.0 mil	131 sq.ft/lb/mil											
	Storage	Maximum 80°F											
	Shelf life	12 months											
	Curing schedule (at object temperature)	15 minutes at 375°F											
<div><p>Cure Window - Temp (Deg F) v Time (min)</p><table><caption>Cure Window Data Points</caption><thead><tr><th>Time (min)</th><th>Temperature (°F)</th></tr></thead><tbody><tr><td>12</td><td>400</td></tr><tr><td>15</td><td>375</td></tr><tr><td>20</td><td>350</td></tr><tr><td>25</td><td>325</td></tr></tbody></table></div>				Time (min)	Temperature (°F)	12	400	15	375	20	350	25	325
Time (min)	Temperature (°F)												
12	400												
15	375												
20	350												
25	325												
Mechanical Tests	Flexibility	ASTM D522	1/2" mandrel										
	Adhesion	ASTM D3359	100%										
	Impact resistance (Direct)	ASTM 2794	40										
	Hardness	ASTM3363	2H minimum										
Environmental and Durability Tests	Neutral Salt Spray	ASTM B117	<1/8" creep, no blisters, 500 hrs										
	Humidity	ASTM D2247	No Change at 1000 hours										
	Exterior Durability		Yes										
Test Conditions	Testing has been determined under laboratory conditions using the following application properties and is for guidance only.												
	Substrate	CRS											
	Pretreatment	Iron Phosphate (B1000) or Zinc Phosphate (B952)											
	Film thickness	2.0 – 3.0 mils											
	Cure schedule	15 minutes at 400°F											

	Actual film performance will depend on the individual circumstances in which the product is used.
Pre-treatment	Steel surfaces to be coated must be clean and free from grease. For maximum protection, it is essential to pre-treat components prior to the application of Interpon 200 . Iron phosphate and zinc phosphate of ferrous metals improve corrosion resistance. Aluminum substrate may require a conversion coating.
Application	Interpon 200 powders can be applied by manual or automatic electronic spray equipment. It is recommended that for consistent application and appearance product be fluidized during application. Unused powder can be reclaimed using suitable equipment and recycled through the coating system.
Additional Information	
Key Product Attributes	
Safety Precautions	Please consult the Safety Datasheet (SDS).
Disclaimer	<p>IMPORTANT NOTE: The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfil the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product.</p> <p>Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.</p> <p>Brand names mentioned in this data sheet are trademarks of or are licensed to AkzoNobel</p>

<http://www.interpon.com/contact-us/>

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