Product Datasheet



BU Powder Coatings Interpon 610 GLOSSY IVORY Code: MD079N

Product Description: Interpon 610 GLOSSY IVORY is a smooth finish polyester powder coating, for exterior environment, offering excellent light and weather resistance from a single coat finish on a variety of substrates. When applied with right equipments and expertise, this powder provides excellent flow and finish effect for aesthetic appeal as well as coverage.

This powder is TGIC-free.

		Result	Method
Powder Properties:	Colour	lvory	
-	Gloss (60° ahead)	80-90	ASTM D523-89
	Specific Gravity	1.5-1.7 g/cm ³	Theoretical
	Particle size	0	Suitable for electrostatic spray
	Storage		Keep in dry & cool conditions away from direct sunlight
	Shelf life		12 Months when stored in sealed carton as per above conditions
Test Conditions	The results shown below are based on mechanical and chemical tests which (unless otherwise indicated) have been carried out under laboratory conditions and are given for guidance only. Actual product performance will depend upon the circumstances under which the product is used.		
Mechanical and			
Chemical Test :	Substrate	Aluminium	
	Pre-treatment	Chromate	
	Film Thickness	60-70 microns	ASTM D 1186-93
	Stoving	10 minutes at 200°C (EMT)	
	Adhesion	GT=0	ASTM D 3359 -97
	Scratch Hardness	3 kg	ASTM D 1474-92
	Flexibility (Conical Mandrel)	6 mm	ASTM D522 –93A
	Erichsen Cupping	3 mm	ASTM 643-84
	Impact	100 kg.cm	ASTM D2794
	Salt Spray	<3 mm corrosion creep from scribe after 500 hrs exposure in SST cabinet	ASTM B-117
	Humidity Chamber	No blistering, no colour change after 500 hrs exposure in Humidity cabinet	ASTM D2247
	QUV – A (340 nm)	Passes 500 hrs (60 % gloss retention on Polishing)	ASTM G154
Pre-treatment:	For more information regarding specific substrates and applications for Interpon 610 GLOSSY IVORY contact AkzoNobel.		
Application:	Interpon 610 GLOSSY IVORY can be applied by manual or automatic electrostatic spray equipment. Unused powder can be reclaimed using suitable equipment and recycled through the coating system.		
Safety Precautions:	When using do not eat, drink or smoke. Do not breathe the dust. In case of insufficient ventilation wear suitable respiratory equipment. For further information please refer to the specific product Material Safety Data Sheet (MSDS – PC010).		

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