

Product Data Sheet

AkzoNobel Powder Coatings

Interpon A2206 ON300D

Product Description	<p>Interpon A2206 offer textured low gloss products and provide a uniform finish that is both rugged and refined for a unique design look. Interpon A2206 powders covers interior vehicle components and answer to the requested performance level specified by the OEMs. These products are challenged less by the environment and are designed for both functional and decorative qualities. They are abrasion resistant, corrosion and humidity resistant, and offer a standard UV durability all in technologies designed to be performance and value driven.</p>		
Powder Properties	Chemical type	Polyester	
	Area of usage	Construction for cabrio soft-top mechanism	
	Appearance	Fine texture	
	Gloss level (60°)	3 ± 1 GU	
	Colour	MB9-120 black	
	Recommended Film Thickness (µm)	70 ± 10 µm	
	Density (g/cm³)	1.60 ± 0.05	
	Application	Electrostatic	
	Storage	Under dry, cool (< 25°C) conditions	
	Shelf life	At least 24 months from production	
	Curing schedule (at object temperature)	15 minutes at 180°C	
Mechanical Tests	Adhesion	DIN EN ISO 2409	Gt 0A
	Erichsen cupping	DIN EN ISO 1520	≥ 3 mm
	Impact resistance	ASTM D 2794	≥ 10 ip (reverse)
Environmental and Durability Tests	Neutral Salt Spray	DIN EN ISO 9227	240 h corrosion creep < 2 mm from scribe
	Humidity	DIN EN ISO 6270-2	240 h no blistering or loss of gloss
	Artificial Testing	QUV-B ASTM G154	300h > 50% gloss retention
	Natural Testing	Florida	12 month > 50% gloss retention
Test Conditions	<p>Testing has been determined under laboratory conditions using the following application properties and is for guidance only.</p>		
	Substrate	Steel panels, Aluminium	
	Pretreatment	Bonder (WH/60/OC) iron phosphate, Bonder (722/W/OF)	
	Film thickness	70 µm	
	Cure schedule	15 minutes at 180°C	
	<p>Actual film performance will depend on the individual circumstances in which the product is used.</p>		

Pre-treatment	Steel surfaces to be coated must be clean and free from grease. For maximum protection it is essential to pre-treat components prior to the application of Interpon A2206 . Iron Phosphate and Zinc Phosphate of ferrous metals improve corrosion resistance. Aluminium parts require a chromate or chromate-free conversion pre-treatment.
Application	Interpon A2206 powders can be applied by manual or automatic electrostatic spray equipment. It is recommended that for consistent application and appearance product be fluidized during application. Unused powder can be reclaimed using suitable equipment and recycled through the coating system.
Safety Precautions	This product is intended for use only by professional applicators in industrial environments and should not be used without reference to the relevant health and safety data sheet which Akzo Nobel has provided to its customers.
Disclaimer	<p>IMPORTANT NOTE: The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfil the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product.</p> <p>Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.</p> <p>Brand names mentioned in this data sheet are trademarks of or are licensed to AkzoNobel</p>

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Interpon A2206 – ON300D - Issue #6

Last Revision Date: 04.02.2019

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