

Product Data Sheet

AkzoNobel Powder Coatings

Interpon A2204 MW220JR

Product Description

Interpon A2204 comes in an array of metallic finishes. These advanced systems incorporate proprietary technology to protect and extend the life of these metallic monocoats. From sparkle silvers to softer metallics and typically in polyester technology, these **Interpon A2204** powders are standard durable, moisture and stain resistant, chemical and chip resistant.

Powder Properties

Chemical type	Polyester
Area of usage	Interior automotive trim parts
Particle Size	Custom manufactured
Appearance	Smooth, metallic, matt
Gloss (60°)	10 ± 3 GU
Colour	Dark metallic (Titan II)
Density (g/cm³)	1,40 ± 0,05
Stoving schedule	10 minutes at 200°C (time at object temperature)
Application	Electrostatic
Storage Stability	Under dry, cool (<25°C) conditions, at least 24 months from production date

Test Conditions

The results are based on mechanical and chemical tests which (unless otherwise indicated) have been carried out under laboratory conditions and are given for guidance only. Actual product performance will depend upon the circumstances under which the product is used.

Substrate	Steel panels, Aluminium
Pretreatment	Bonder (WH/60/OC) iron phosphate, Bonder (722/W/OF)
Film Thickness	70 µm
Cure Schedule	10 minutes at 200°C

Mechanical Tests

Adhesion	DIN EN ISO 2409	Gt 0A
Erichsen Cupping	DIN EN ISO 1520	> 6 mm
Impact	ASTM D 2794	> 20 ip (reverse)

Corrosion Tests

Salt Spray	DIN EN ISO 9227	240 h corrosion creep < 2 mm from scribe
Humidity Test	DIN EN ISO 6270-2	240 h no blistering

Pre-treatment

Steel surfaces to be coated must be clean and free from grease. For maximum protection it is essential to pre-treat components prior to the application of **Interpon A2204**. Iron Phosphate and Zinc Phosphate of ferrous metals improve corrosion resistance. Aluminium parts require a chromate conversion pre-treatment.

Application

Interpon A2204 powders can be applied by manual or automatic electrostatic spray equipment. It is recommended that for consistent application and appearance product be fluidized during application. Due to the high demands of the OEM's it is recommended not to recycle the powder in order to avoid colour differences

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Safety Precautions

This product is intended for use only by professional applicators in industrial environments and should not be used without reference to the relevant health and safety data sheet which Akzo Nobel has provided to its customers.

Disclaimer

IMPORTANT NOTE: The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product.

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